Section 6

ALLOWABLE FAILURE MODES OF FRANGIBLE STRUCTURES AND THE NEED FOR ADDITIONAL IMPACT LOCATION EVALUATIONS

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Previous stated: Failure mode shall be some form of windowing or segmenting.

Impact points

Define windowing

Define allowable segment

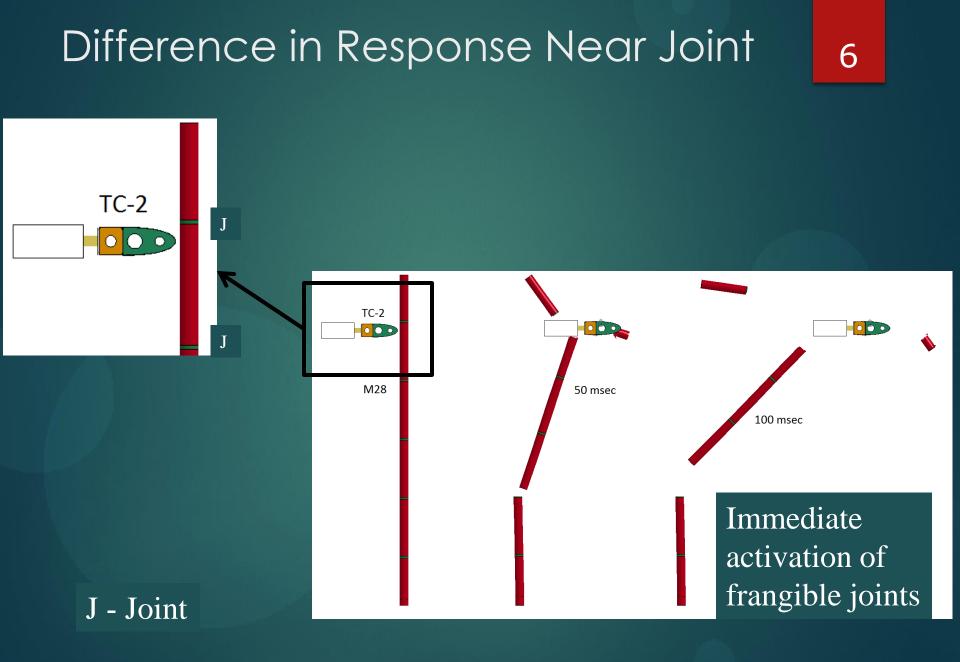
Example: Impact Location Relative to Frangible Joints

Simulation: Composite Pipe (brittle failure) 20 kg top mass ▶ 6.0 m height ▶ 1.0 from top impact Equally spaced (42") Joints shifted for impact point On Joint ▶ Offset near joint (6.5" below) Between Joints

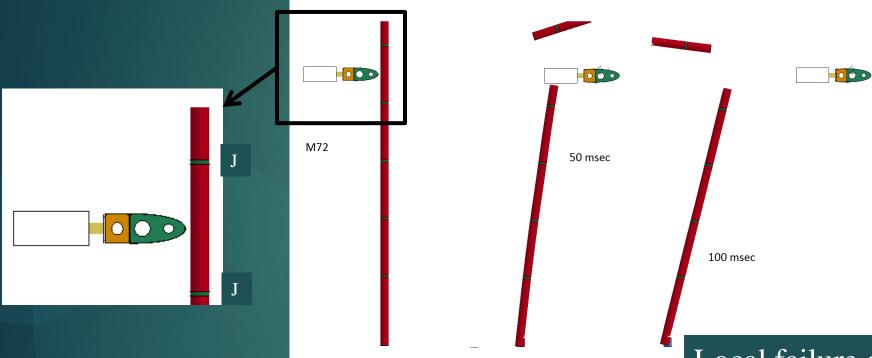
Impact Location Relative to Frangible Joints

| Device Type | Model Number | Impact Position | Initial Peak Force (kN) | Force at Penetration to Main Spar (kN) | Maximum Energy (kN-m) |
|-------------------|-----------------|----------------------|----------------------------|---|-----------------------------|
| | | | | | |
| Composite Pipe | M71 | On Joint | 38.1 | | 7.5 |
| | M28 | Offset Near Joint | 38.0 | 43.9 | 10.4 |
| | M72 | Between Joints | 38.1 | 46.7 | 11.7 |

56% Change in Energy



Difference in Response Between Joints



Local failure of pipe with extended contact allowing global response.

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J - Joint

Summary

 Impact location relative to frangible joints can have a significant influence on
 Impact Energy
 Tower Response

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 As stated previously, product failure mode shall be some form of windowing or segmenting.
 The required failure mode shall apply to all potential impact locations.

Given the windowing / segmentation requirement, use standard tower height of 6 meters.

Impact heights (one impact point):

- ▶ No less than 1 meter from the top of the tower.
- No less than 50% of the tower height from the bottom of the tower.
- ▶ No closer than ½ meter to significant structural variations.
 - e.g. changes in cross section, cross arm brace connections, etc.
 - Does not include frangible joints.

 Require Impact point at the midpoint of the longest segment between frangible joints.
 May require a second impact point.

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Windowing Defined:
The wing pass between major segments of tower above and below the impact point.
Small mass segments of structure may remain engaged with the impactor.
The segment shall be limited 4.0 kg max mass and 1.6 m max length??

Failure mode shall be some form of windowing or segmenting.

- Impact points
- Define windowing
- Define allowable segment